Use only in conjunction with Written Instructions and as a Supplement. Step 1: Away from the screen, first assemble two sets of brackets loosely with top bolt. Take care to place nuts and washes is proper order. Rubber pads should face inward. Then gently place over screen flange.



Step 2: Gently insert bottom bolt & washer set and center bracket on screen flange.



Step 3: Place on washer & firmly tighten nut, completely compressing rubber pads.



Step 4: Firmly tighten top inner nut nearest bolt head, completely compressing lock washer.



Step 5: Note inner lock washer totally compressed & adjacent nut loose with play.



Step 6: Gently tighten cap nut to set bracket the same width as bottom bolt, loosen adjacent inner nut as necessary to make gap exactly the same.



Step 7: Now firmly tighten final inner nut outward, completely compressing lock washer.



Step 8: Recheck now that all nuts are firmly tightened, be sure to use only the tools provided to ensure no over torque or damage. Be sure that all rubber pads and lock washers are completely compressed.



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